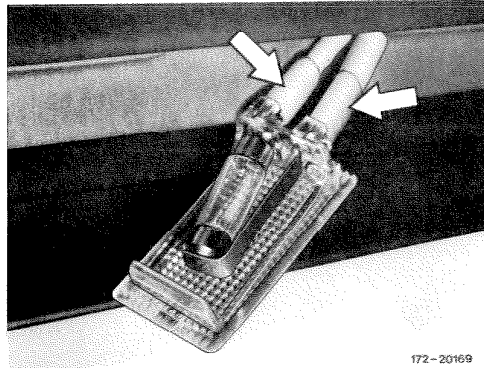


Note

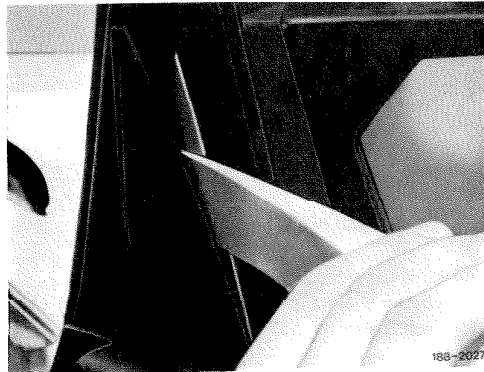
Remove door lining on vehicles with exit lamp, electric window opener, central locking system, electrically adjustable external rear view mirror and electric seat adjustment as special equipment (72-100).

Removal

1 Push-out exit lamp below on door lining and pull off supply cable.



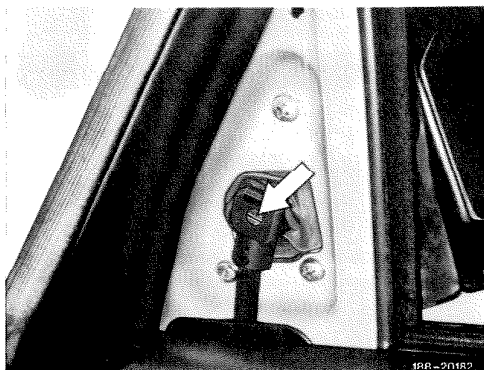
2 Unclip cover plate at top out of door frame and pull out of door lining in upward direction.



3 Remove foam fabric insert.

4 Unscrew fastening screw at plug connection and pull off plug.

5 Remove door lining (72-100) and pull off sealing sheet on inside door panel.

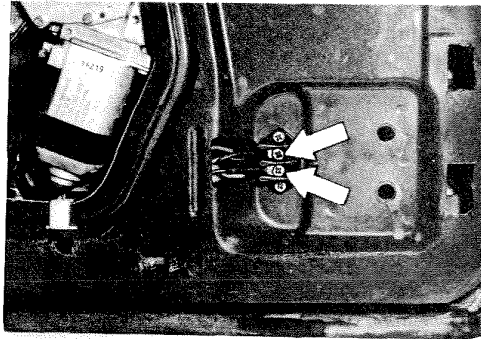


72-050 R and R front door

6 Separate supply cable for window opener motor at cable connector.

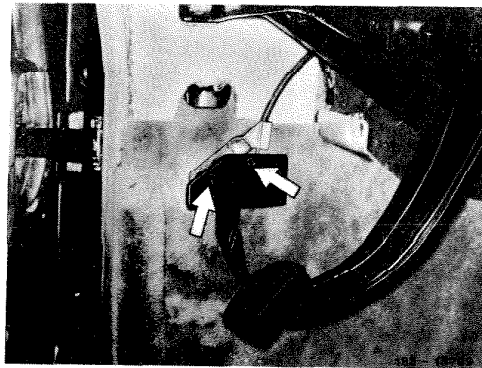
7 Pull off electric connection on element for central locking system on driver's door left (on driver's door right, pull off supply line at U-element).

8 Separate plug coupling for electrically adjustable driver's seat on driver's seat.



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9 Unscrew screws on handle for engine hood cable control.



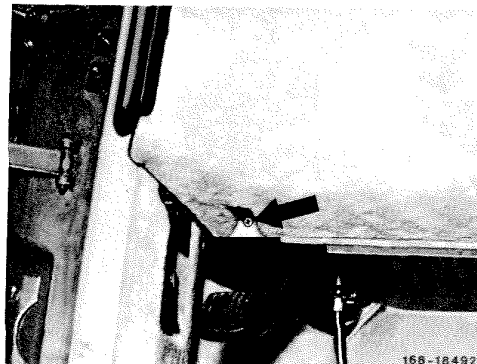
10 Unscrew screw on cover under instrument panel.

11 Pull off cover on trunk wall pillar toward the rear.

12 Expose supply cable for electrically adjustable driver's seat between driver's seat and front wall pillar and pull out at front wall pillar.

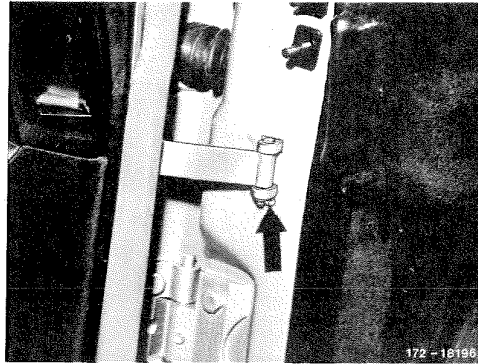
13 Expose all supply cables for special equipment (except electrically adjustable driver's seat) and pull out through opening on inside door panel.

14 Mark location of both door hinges on front wall pillar.

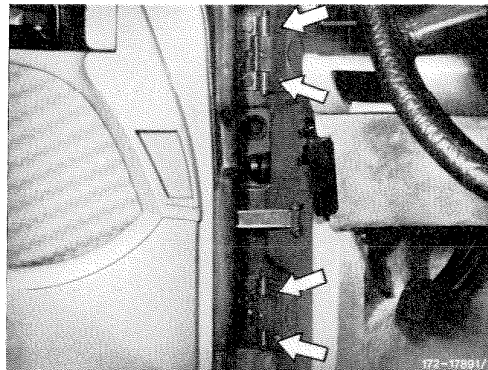


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15 Remove lock on bolt for door holder and pull out bolt in upward direction.



16 Unscrew fastening screws on front wall pillar and remove door toward the rear.



Installation

17 Position door at mark and slightly tighten fastening screws on hinges.

18 Align driver's door at hinge side in such a manner that door paneling of the driver's door is in alignment with contour of front fender or is max. 1 mm deeper.

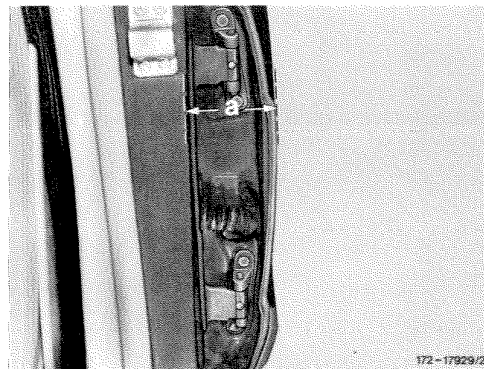
19 Check air gap all-around at door and make corrections, if required.

Gap widths:

Door paneling front and rear	= 5.5 mm ± 0.5
Window frame front	= 4.0 mm ± 0.5
Window frame top	= 5.5 mm ± 0.5
Window frame rear	= 6.0 mm ± 0.5

20 Tighten fastening screws on hinges.

21 Check adjustment of rear compartment door in range of center pillar and make corrections, if required (dimension from door paneling outside to center pillar, refer to Fig.) a = 86 mm ± 1 mm.



72-050 R and R front door

22 Adjust striker eye in such a manner that door paneling of driver's door is in alignment with door paneling of rear compartment door or projects by max. 1 mm.

23 Insert bolt on door holder and lock.

24 Check door for easy operation.

Note: If required, correct position of striker eye by means of compensating shims.

25 Check distance between window frames top and roof frame and align, if required. To prevent wind noises, a distance of 21–23 mm must be assured (dimension a).

26 For further installation proceed vice versa.

1 = Roof frame
2 = Window frame
a = 21–23 mm

